

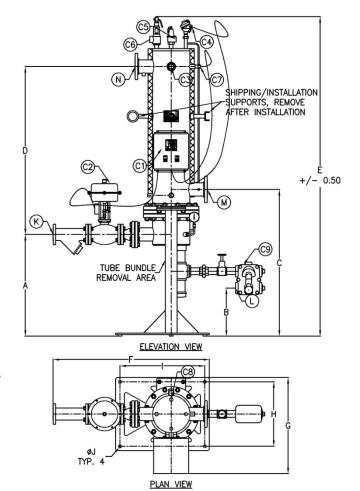


## **Submittal Sheet HSWV 600 Series**

Instantaneous Water Heater
Steam to Water, Vertical Orientation
Single Wall Construction

## **Standard Product Features:**

- Designed, manufactured, tested and stamped in accordance with the ASME Code, Section VIII, Division 1. current Edtion
- 2. Type 316/L stainless steel shellside construction
- 3. Type 316/L stainless steel tubesheet construction
- 4. Seamless copper tube construction
- 5. Pressure vessel quality carbon steel channel contruction
- 6. Teflon baffles with stainless steel tie-rods/spacers
- 7. 1.5" thick insulation with stainless steel jacket
- 8. Internal load anticipator
- 9. Mechanical thermostat for over temperature protection
- 10. Over temperature safety solenoid purge valve
- 11. Water thermometer
- 12. ASME Code Section VIII pressure relief valve
- 13. ASME Code Section IV temperature and pressure relief valve
- 14. Steam control valve (accessories included)
  - a. Electric, fail safe, 8 second full stroke
  - b. Pneumatic, fail safe, 8 seconds full stroke
  - c. Electro-pneumatic, fail safe, 8 seconds full stroke
  - d. Self contained, fail safe, 8 seconds full stroke
- 15. Steam vaccum breaker
- 16. Steam pressure gauge
- 17. Float and thermostatic steam trap
- 18. Single power supply of 100-240 VAC, 50/60 hertz, to the control panel required
- 19. Recirculation pump (optional)
- 20. Feedwater pre-heater/economizer (optional)



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oward's	<b>S</b> team to	$\mathbf{V}\mathbf{V}$ ater	<b>V</b> ertical	O <sub>00</sub> Series	<b>UO</b> Shell Siz	e $36$ Bundle	Size Z Pass

0004 (144 )
GPM of Water
°F To °F
PSIG steam to the control valve



Dimensions (inches)															
<b>Model Number</b>	Α	В	С	D	Е	F	G	Н		J	K	L	М	N	Weight
HSWV 606-362	34.75	14.25	44.00	57.38	104.00	54.00	27.50	16.00	23.00	0.75	2-150	1½NPT	3-150	3-150	500
HSWV 608-362	34.75	15.00	46.00	57.38	106.00	54.00	29.50	18.00	25.00	0.75	2-150	1½NPT	3-150	3-150	600
HSWV 610-362	34.75	15.75	48.00	57.38	108.00	54.00	31.50	20.00	27.00	1.00	2-150	2NPT	4-150	4-150	900
HSWV 612-362	34.75	16.38	50.00	57.38	110.00	54.00	33.50	22.00	29.00	1.00	3-150	2½NPT	4-150	4-150	1,350
HSWV 614-362	34.75	16.38	50.00	57.38	110.00	54.00	35.50	24.00	31.00	1.00	4-150	3NPT	6-150	6-150	1,650

<sup>\*</sup> more sizes available upon request

<sup>\*\*</sup> additional nozzle configurations available on request

Item	Description	Optional Materials of Construction				
C1	Control Panel	Shell				
C2	Steam Control Valve	Channel	Type 316/L Stainless steel			
C3	Water Thermometer	Tubesheet	Brass			
C4	Resistance Temperature Detector	Tubes	Titanium			
C5	Temperature and Pressure Relief Valve		90/10 Copper Nickel			
C6	Pressure Relief Valve		Type 316/L Stainless steel			
C7	Mechanical Thermostat		Brass			
C8	Water Solenoid Valve		70/30 Copper Nickel			
C9	Float and Thermostatic Steam Trap	Baffles	Type 316/L Stainless steel			

## Benefits of Howard's Engineering Fully Controlled Water Heaters:

- 1. Heat exchanger is designed to meet performance criteria and is provided with a thermal guarantee.
- 2. All components are engineering to meet performance criteria, no wasted time sourcing parts to work in conjunction with one another.
- 3. Industrial quality and commercial price.
- 4. Increased system efficiency due to a properly sized heat exchanger.
- 5. Peace of mind knowing that you will be receiving the most highly engineered heat exchanger available.

## **Specifications:**

- 1. Instantaneous water heater shall be Howard's Engineering HSWV 600 series factory controlled, insualted and packaged
- 2. Instantaneous water heater shall be ASME Code Stamped for 150 PSI at 350°F on the shell and channel side and registered with the National Board of Boiler and pressure vessel inspectors
- 3. Instantaneous water heater shell to be made of type 316/L stainless steel, minimum schedule 10S for the shell thickness
- 4. Instantaneous water heater channel to be made of pressure vessel quality carbon steel
- 5. Instantaneous water heater tubesheet to be made of type 316/L stainless steel
- 6. Instantaneous water heater tubes to be made of seamless copper
- 7. Shellside insulation to be 1.5" thick fiberglass with a stainless steel jacket
- 8. All carbon steel exterior parts to be enameled
- 9. Controls to include:
  - a. PID controller with factory recommended settings
  - b. Internal load anticipator
  - c. Mechanical thermostat for over temperature protection
  - d. Over temperature safety solenoid purge valve
  - e. Water thermometer
  - f. ASME Code Section VIII pressure relief valve
  - g. ASME Code Section IV temperature and pressure relief valve
  - h. Steam control valve (choose one, accessories included)
    - i. Electric, fail safe, 8 second full stroke



- ii. Pneumatic, fail safe, 8 seconds full stroke
- iii. Electro-pneumatic, fail safe, 8 seconds full stroke
- iv. Self contained, fail safe, 10 seconds full stroke
- i. Steam vaccum breaker
- j. Steam pressure gauge
- k. Float and thermostatic steam trap
- I. Single power supply of 100-240 VAC, 50/60 hertz, to the control panel required
- 10. Manufacturer will assume responsibility for the correct sizing of all control components
- \*\* complete construction specifications available upon request.

Sizing Table, 40°F inlet temperature, 140°F outlet temperature (for reference only)										
St. Inlet	2	5	10	15	25	40	50	75	100	
St. Outlet	1	3	7	11	18	28	35	53	70	
GPM										
10	606-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	
20	606-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	
30	608-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	606-36	
40	608-36	608-36	608-36	608-36	606-36	606-36	606-36	606-36	606-36	
50	608-36	608-36	608-36	608-36	608-36	608-36	606-36	606-36	606-36	
60	610-36	610-36	608-36	608-36	608-36	608-36	608-36	606-36	606-36	
70	610-36	610-36	610-36	608-36	608-36	608-36	608-36	608-36	608-36	
80	610-36	610-36	610-36	610-36	608-36	608-36	608-36	608-36	608-36	
90	612-36	612-36	610-36	610-36	610-36	608-36	608-36	608-36	608-36	
100	612-36	612-36	612-36	612-36	610-36	610-36	608-36	608-36	608-36	
125	612-36	612-36	612-36	612-36	612-36	610-36	610-36	610-36	608-36	
150	612-36	612-36	612-36	612-36	612-36	612-36	610-36	610-36	610-36	
175	614-36	614-36	614-36	614-36	614-36	612-36	612-36	612-36	610-36	
200	614-36	614-36	614-36	614-36	614-36	614-36	612-36	612-36	612-36	